

BE IT KNOWN that we, Anatoly Rokhvarger and Vladimir Boyko
have invented certain new and useful improvements, namely

A SYSTEM OF THE CHEMICAL ENGINEERING PROCESSES
GENERATING ENERGY AND UTILIZING MUNICIPAL SOLID WASTE OR
A CARBON CONTENT MATERIAL MIXTURE

of which the following is the complete specification:

FIELD OF THE INVENTION

We invented a system of interrelated and mutually coordinated chemical engineering processes that continuously and simultaneously provide thermo-chemical gasification, energy generation, and clean utilization of municipal solid waste (MSW) or an organic-inorganic material mixture.

BACKGROUND OF THE INVENTION

There are two urgent global problems. The first one is worldwide energy consumption, which is projected to double by 2037 when fossil fuel resources would be much lower. Burning fossil fuel and incineration of municipal solid wastes (MSW) result in global air pollution and warming due to increased emissions of CO_2 from the 300 giga-tons released into the atmosphere today increasing to about 8,000 giga-tons by 2030. Therefore, to sustain the living standards of the U.S. and global population, the total renewable and clean energy sources must be able to meet at least 50% of our energy needs.

The second urgent problem is utilization of MSW. Expensive incineration of, for example, New York City's MSW consumes tremendous amounts of fossil fuel and electric energy and results in:

- 1) ~25,000 ton/day of air polluting gases comprised of carbon dioxide, CO_2 and other hazardous gases that are cleaned by very expensive filter systems consuming an enormous amount of electricity;

- 2) consumption of fossil fuel to combust municipal waste; and

3) secondhand wastes, such as variable ash compositions with the unavoidable 20% of carbon inclusions that result in flammability of large-size ash dumps and hazardous and heavy metal residual inclusions. All of these prevent utilization of ashes in building materials.

Municipal waste incinerators now in use consume a lot of fossil fuel and electric power and result in air pollution and require ash-dump repository land filling for the non-recycled parts of wastes. The incineration technique is also accompanied by the use of expensive sorting and only partial reuse of plastic, glass, paper and metal wastes while such sorting and reuse treatment significantly increases customer and municipal expenses for municipal waste disposal.

The gasification and incineration technique has a long history starting in 1842 with the Baltimore Electric Town Gas Company and the USPTO issued the 'Lurgi' gasification patent in 1887. Since 1910 a lot of gasification plants are working worldwide producing hydrogen and other gas content fuel from coal or shiest or tar or agricultural products or waste. Meanwhile all previously developed gasification processes of carbon content mixtures have relatively low energy power and gasification efficiencies, which results in low productivity of the industrial plants and incompatible high cost of the gas fuel or electric energy that is produced. Additional problems are air pollution and ash dumping. For example, there is Andco-torrex waste incineration-type technology of the Andco and Carborrundum companies.

There are hundreds of patented inventions related to gasification of coal and/or tar and other viscous/solid materials or the oil rectification. These methods (for example, US6729395, US6187465, US6485232, US4309195, US4035281, US4306506, WO/2001/021735, WO/2001/081723 and WO/2007/081296) burn or gasify carbon content raw materials or MSW

at temperatures in the range $1000^{\circ}\text{C} - 2100^{\circ}\text{C}$. There are 'flaming processes' that associated with significant heat losses and air pollution. All known coal and MSW 'gasification' methods are also associated with relatively low energy and thermal efficiencies.

Additionally, all these methods have two disadvantages:

a) significant fluctuations of the output of gas and chemical content caused by the unpredictable fluctuations of what makes up MSW and

b) low thermal capability of the produced output gas.

These disadvantages and low energy efficiency make all updraft, downdraft, fluidized bed, and IGCC gasification systems unsuitable for direct application of gas turbines producing electric energy. The next disadvantage of all the above mentioned gasification methods is a significant percentage in output of gas - carbon dioxide and toxic nitrogen oxides, chlorine, sulfur, and fluorine gases.

The patented 'plasma arc' technique requires huge capital expenses, consumes more electrical energy than can produce, and requires regular interruptions to change refractory bricks and electrodes.

The existing plasma-arc technique (PAT) provides gasification of MSW and results in organic energy renewing and partial utilization of the inorganic parts of MSW. However, the PAT unit generates less electrical energy than it consumes. These make both the capital and operating cost of the PAT unit higher than those of an incinerator.

The efficiency of the energy generation is now varying widely with the technology used. The operation of a coal fired energy generation plant is such that only about 30% – 35% of the energy in the coal ends up as electricity on the other end of the generators plus the plant produces ash waste to be dumped and air pollutions.

The coal treatment technique, known as integrated gasification combined cycle or IGCC still produce the same amounts of non-usable ash waste and air pollution as other coal energy plants or MSW incinerators. The integrated gasification combined cycle (IGCC) method still produces the same amounts of non-usable ash waste and air pollution as other coal energy plants or MSW incinerators. The state-of-the-art IGCC technique provides coal gasification with energy efficiency of about 60%. Additionally and important, both IGCC and PAT techniques are not profitable treating MSW and therefore need continuous municipal financial support.

Electric energy transmission and distribution (T&D) systems include “reliability must-run” (RMR) electricity generation stations or RMR units. These units are the old and inefficient stations that burn an expensive fossil gas fuel generating a lot of carbon emission and producing ash, if they use coal.

SUMMARY OF THE INVENTION

We invented a system of the interrelated and mutually coordinated chemical engineering processes that continuously and simultaneously provide entire gasification of the carbon elements contenting in an organic material part and clean or full utilization of the inorganic material part of urban or municipal solid waste (MSW) or a carbon content raw material/product

or an organic-inorganic solid or viscous or liquid material mixture; said gasification processes facilitate self-generation of all electric and thermal energy needed for continuous and simultaneous operation of the said system of the processes, which does not use external fuel and electric power sources; said gasification processes facilitate generation of the substantial amount of electric energy supply to external or outside consumers or customers; said utilization processes facilitate thermo-chemical decomposition of the inorganic materials and melting and transformation their elements into either multi-component glassy slag or multi-metal alloy that both after hardening become hygienically inert and useful materials; said system of the processes does not facilitate an emission to outside atmosphere of hazardous or carcinogenic or carbon dioxide or nitrogen oxide gases or dust or smoke or soot or air pollutants; said system of the processes does not produce ash or secondhand solid or viscous or liquid waste; and the system of the processes makes a substantial area of the urban zone waste-free, self-reliant for electricity and thermal energy, and eco-friendly.

Operation of the system of the processes results in continuous production of synthetic gas (syngas), which has a stable and substantially high thermal capability. The continuous operation of the system of the processes will result in supplying customers with inexpensive electric energy, metal alloy casting goods and building and road/pavement materials and additives to be used in concrete. The system of the processes gasifies into syngas more than 92% carbon element mass of the organic content raw materials and utilizes more than 83% energy of the produced syngas, converting syngas potential energy into thermal energy and electric power.

The system of the processes annually utilizes 95,000tn – 105,000tn of MSW and supplies external consumers or customers of electric power in an amount of 4,600 – 4,900kW per one hour or 40,300,000 – 42,900,000kW per calendar year.

The major advantages of the invention

The major advantage of the system of the processes is clean and eco-benign utilization of municipal solid waste. There are also seven important and profitable services, as follows:

- (i) reduction or elimination of expenses for waste sorting and transportation;
- (ii) independent supply to nearest residents and local companies of electrical energy, gas or liquid fuel and hot water;
- (iii) creation of at least 40 new local jobs;
- (iv) production of inexpensive green mass for local sale;
- (v) supply of other metal goods and building/pavement filling materials;
- (vi) supply to companies of other chemical products taken from the chemical separator;
- (vii) shorter transportation of waste itself saves fuel and reduces air pollution from the trucks, trains or barges used for this purpose.

The system of the processes can also be used for:

- a) utilization and liquidation of solid waste dump repositories;
- b) conversion of coal or tar or asphalt or schist or peat into gas fuel; or
- c) eco-benign liquidation of carbon content chemical and bio-hazardous material dumps.

The system of the processes can increase reliability of the existing electric energy transmission and distribution or T&D systems playing a role of “reliability must-run” or RMR electricity generation stations. The invented system of the processes (ISP) unit can be placed within an urban area to maintain voltage level in T&D and to eliminate air pollution and ash production and disposal.

As ISP unit becomes profitable, it will liberate municipal budgets from significant expenses. The high level of profit will allow self-financing and fast propagation of the ISP units in different town and city areas to support municipal budgets, protect the local and global environment, and improve the standard of living of the local community. Our invented ISP provides energy generation and clean utilization of municipal solid waste (MSW), carbon element content or organic-inorganic mixture works in a manner resulting in no air pollution, no use of external electricity or fuel after start-up and no resulting in ash that require a landfill.

If the cost of collection, transportation, and disposal of municipal solid waste/garbage is partly or in whole paid by the town or city government, ISP clean utilization technology will provide both a saving of taxpayer money and tremendous profits of the owners of the ISP unit.

The ISP does not use outside sources of fossil fuel and electric energy and does not provide air pollution or produce ash or secondhand waste, making a substantial area of the urban zone waste-free, self-reliant for electricity and thermal energy, and eco-friendly. ISP, can be located close to the neighborhood utilizing the waste and reduce the cost and pollution from waste transportation.

Another advantage is the production of useful products such as syngas, metal alloy for use in production of metal goods, slag that can be milled for use as filler in concrete or road maintenance work and green mass. These products can be sold to local residents.

DESCRIPTION OF THE DRAWINGS

Figure 1. A conceptual scheme of the invented system of interrelated, linked, and mutually coordinated chemical engineering processes providing the energy generation and clean utilization of municipal solid waste (MSW).

1. – MSW accumulation and loading to a sluice chamber from outside garbage collector by mechanical transporter-conveyer. Certain portions of MSW are passed and loaded to thermo-chemical reactor (3).

2. – Heating-recuperating aggregate (subsystem) has three main input holes and two output holes.

A. Input holes are used for blowing in:

1) steam coming from steam generator (10);

2) syngas for burning purposes, coming from syngas distributor apparatus (7), and

3) syngas reactant to support thermo-chemical processes in reactor (3), coming from

syngas distributor apparatus (7).

B. Output holes are used for removing:

1) burning gases coming to the turbo-generator (9) and

2) overheated steam and syngas mixture coming to reactor (3).

3. – Thermo-chemical reactor with the following three main types of input and output holes:

A. Three input loading ways:

- 1) for MSW from a waste accumulator (1);
- 2) an entrance (tube end) for blowing an overheated steam and syngas mixture;
- 3) an entrance for returned back tar and other solid or viscous particles collected from filters, scrubber and other cleaning systems.

B. A pair of input and output holes for circulation of cooling water in the reactor casing sheath;

C. Three output holes for the following purposes in order to:

- 1) blow out a mixture of syngas, water steam, and accompanying gas mixture;
- 2) pour out melted slag to produce concrete components and additives; and
- 3) pour out melted metal alloy to produce casting goods.

4. – Cyclone cleans syngas of solid particles.

5. – Scrubber separates syngas and water steam making syngas cleaner.

6. – Chemical separator of chemical gas components accompanying syngas flux to produce useful chemical materials.

7. – Syngas distributor, which automatically and/or manually distributes synthetic gas (syngas) to five fluxes consequently for five purposes in order to direct syngas to:

- 1) ISP reactor (3), as the major chemical agent;
- 2) Heating-recuperating aggregate (2) for burning in one or a few aggregate chambers;
- 3) Gasholder (8) for syngas reservation;
- 4) Electrical turbo-generator for energy conversion;
- 5) Outside customers, converting syngas into methanol or gasoline fuel.

8. – Gasholder, which collects a reserve of syngas.
9. – Electrical turbo-generator, which performs the four major functions:
 - 1) receives syngas from distributor (7),
 - 2) produces electric energy,
 - 3) sends burning gases to the steam generator (10), and
 - 4) compress air and syngas to obtain syngas delivery to other apparatuses.
10. – Steam generator produces water steam, reusing water, coming from the apparatuses (13) and (14), utilizing high temperature burning gases coming from the turbo-generator (9).
11. – Multi-floor greenhouse, which produces green mass products.
12. – Water cooler and filter within the cycle of the water flux, which cools and filters water circulating around heating-recuperating aggregate (2) and thermo-chemical reactor (3) surfaces.
13. – Water cooler and filter working within the cycle of the water flux, which results from chemical and evaporation processes in reactor (3) and following separation, filtration, and condensation of water steam in apparatuses (4) and (5). The pumped out condensed water steam or water flux is divided into three parts:
 - 1) After filter (14) a part of the water is reused in the steam generator (10),
 - 2) The rest of the water is pumped to the greenhouse (11) and/or outside customers,
 - 3) The excess of the almost clean water is poured into canalization system.
14. – Water filter, which cleans water coming from apparatus (13) to steam generator (10).

Figure 2. An example of the energy balance scheme defining energy efficiency of the invented ISP providing complete energy recovery and reuse of the MSW.

Notice: The calculations in Figure 2 are based on gasification and utilization of ~100,000tn/year or ~ 275tn/day of MSW and the MSW itself is comprised of ~ 35% wetness, ~ 23% inorganic materials and has a potential thermal capacity of ~ 1780kcal/kg.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Description of the invented system of the chemical engineering processes

The invented system of the chemical engineering processes does not use external fuel or fossil fuel as a raw material additive and external electric energy. A part of said processes are occurring inside one thermo-chemical reactor at maximum temperatures of $1750^{\circ}\text{C} - 1850^{\circ}\text{C}$ and without flame in an air-oxygen-free or reducing atmosphere. Said processes in said reactor are facilitated by chemical and heating gas reagents that are prepared within said reactor and then after multi-step filtration and separation are partly returned back in the same reactor, which is an innovative circle. These reagents are water steam at $1750^{\circ}\text{C} - 2050^{\circ}\text{C}$ temperature and said synthetic gas or syngas.

Said syngas is initially produced as a result of said thermo-chemical processes and partly returned back. Said water steam and syngas mixture are blown in the reactor bottom area and moved within said reactor from the bottom area to its top against gravity movement of said MSW or carbon content or organic-inorganic material mixture.

The invented a system of the processes provides electric energy generation and clean utilization of unsorted urban or municipal solid waste (MSW) with potential thermal capability more than 1100kcal/kg and this system is working usually in the range of 1500kcal/kg – 1900kcal/kg on one kg of MSW or carbon content or organic-inorganic material mixture.

Within the thermo-chemical reactor take place thermo-chemical processes that occur in an air-nitrogen-oxygen-free atmosphere, with the presence, support and participation of separately prepared and overheated 280kg – 340kg water steam and 160kg – 210kg for each 1000kg of said utilized MSW. Water steam is blown in the reactor at 1750⁰C–2050⁰C temperature, 5atm – 10atm pressure, and together with synthetic gas or syngas, which is initially produced in said reactor and partly returned back to said reactor in an amount defined as 170kg – 210kg on each 1000kg of said utilized MSW.

One ISP industrial unit can efficiently treat MSW or carbon content mixtures in the range of 90,000tn – 500,000tn annually. The major focus of this invention is MSW with two important characteristics of the MSW composition:

a) a wetness and/or hygroscopic water – 20% – 50%. If waste wetness is > 75%, it is liquid municipal waste, such as sludge. After drying in the same TCM system, this sort of waste also can be treated by the same ISP; and

b) carbon content – 20% – 50%, which provides power capability of MSW in the range of 1500kcal/kg – 5000kcal/kg-waste;

c) carbon content – 15% – 100%, when > 80% can be related to agricultural waste.

An example of the ISP apparatus composition is shown on Figure 1 scheme. This scheme has 14 innovatively linked apparatuses and engineering subsystems and a number of flux way tubes (links) and cycles for water, water steam, syngas and exhaust of burned gases. All of them result in an innovative composition of the innovatively provided thermo-chemical and chemical engineering processes that are the major part of the ISP. A part of thermo-chemical processes of the created ISP occurs in a vertical thermo-chemical reactor.

The ISP transforms collected in bunker (1) MSW or other carbon content organic-inorganic mixtures or agricultural products or sorted or unsorted waste or tar or coal or schist or turf or sludge. These raw materials can be transformed and utilized into three major types of useful products: electric energy from syngas fuel, metal alloys, and a glassy slag. The ISP also produces chemical and green mass products. The ISP additionally produces and uses overheated steam and partly returned back syngas. The ISP also makes possible the sale to external customers of the major parts of both syngas and hot water.

The complete regeneration of energy and inorganic components is provided in a vertical thermo-chemical reactor (3). Depending on the annual production capacity desired and carbon and water content in the raw material used, reactor (3) is 18m – 25m in height (excluding heights of the top-loading and sluice chambers). The reactor has cylinder-cone-form and an inner diameter of the top entrance of 0.75m – 2.5m and an average inner diameter (excluding the outer enclosure of the reactor (3) and a water cooling sheath thickness) of 2.0m – 5.0m.

All thermo-chemical processes occurring in the reactor (3) are accomplished by internally generated energy, which is brought to reactor (3) by a mixture of syngas and the overheated water steam prepared in the heating-recuperating system (2). The volume or pressure of the steam has to be controlled in order to be equal to the energy amount needed to dry, heat, decompose, gasify, transform, and melt the amount and type of MSW or carbon content material mixture being processed. There are also no burning or flammable processes.

The thermo-chemical processes receive all needed energy from the water steam and syngas, and water steam is heated in said heating-recuperating system (2). From the top to the bottom of the reactor (3) the thermo-chemical treatment of MSW or carbon content material mixture occurs in four overlapping zones. The first zone can be characterized as the heating and drying zone, the second zone provides the thermal decomposition and gasification of organic materials, the third zone provides the gasification by overheated water steam of the pyro-carbon material coming from the second zone, and the fourth zone is comprised of two melting layers of: multi-component silicate glass or glassy slag, which floats on the much heavier multi-metal alloy melted layer.

It should be noted that ISP technology solves the problem of asbestos, heavy metals and chemical- and bio-hazardous poisoning components of MSW. Indeed, organic, asbestos and all chemical and bio-hazardous materials and products are decomposed within the second and third zones of the reactor (3).

Some hazardous and heavy metals, including chromium and mercury are partly dissolved and vitrified in multi-component glassy slag and partly dissolved and transformed into multi-metal alloy. Both glassy slag and metal alloy are not hazardous and therefore can be correspondingly used for building and road/pavement material additives and for cast metal goods.

The syngas produced in the reactor (3) and water steam and syngas mixture (wet syngas) goes out of reactor (3) through a hole, which is posed at lower level of the loaded MSW or organic-inorganic material mixture. Due to this, said material mixture partly filters exhausted gases of dust particles. The thermo-chemical processes within said reactor do not use air and flammable processes and result in a mixture of water steam and syngas that have $130^{\circ}\text{C} - 180^{\circ}\text{C}$ and do not content nitrogen ballast.

Produced water steam and syngas mixture (wet syngas) goes out of said reactor through a hole, which is at the lower level of MSW or organic-inorganic material mixture loaded through the top of the thermo-chemical reactor and still not decomposed. This allows substantially decrease an amount of tar or mineral particles flying within water steam and syngas emission mixture.

The syngas produced in the reactor (3) and water steam and syngas mixture (wet syngas) goes out of reactor (3) through the cyclone (4), scrubber (5) and chemical separator (6) where the water steam and syngas mixture is separated, cooled, and cleaned. Then the clean syngas goes to the gas distributor (7) and is distributed through five fluxes.

The syngas from the first flux is burned in the heating/recuperating aggregate (2) to heat the water steam to 1750⁰C – 2050⁰C, which also heats the separately delivered syngas which is blown in the same reactor (3) the syngas from the second flux. Both overheated water steam and the second flux syngas are working as heating agents and reactants. The syngas from the third flux is used for collection and storage of a certain syngas volume in a gasholder (8) to reserve syngas for the plant start-up or to compensate for low organic content in certain portions of the waste, which composition can fluctuate.

The syngas from the fourth flux is burned to rotate a turbine in a turbo-generator (9), which produces electric energy. The ISP uses a number of fans and gas ventilators, water pumps, electric filters, a scrubber, loading, control and security mechanisms, and a lighting system. All of these consume a part of the electric energy produced by the same turbo-generator (9).

Depending on average thermal energy capability of the treated MSW or carbon content material mixture and designed productivity of the ISP, 33% – 75% of the produced electricity can be sold external customers while the rest of the electricity is used to provide operation of the ISP.

The ISP has a fifth flux for syngas, which can be directed out of the same distributor apparatus (7) and transformed into methanol or gasoline to be used as a fuel for cars and other purposes.

Burning gases are produced in the heating-recuperating system (2) and power the turbo-generator (9). In the same turbo-generator (9) there is burning and working the above mentioned syngas from the fourth flux, which is coming from the distributor (7). Water is delivered from

cooler (13) to steam generator (14). All burning gases coming from the turbo-generator (9) boil water and heat steam up to 300 – 400⁰C in the steam generator (10). After the steam generator the produced steam goes to the recuperating heater (2). Thus, all burning gases that are mostly comprised of carbon dioxide and nitrogen go through a steam generator (10) and then to the greenhouse (11) where these gases support production of the consumable green-mass.

The heating-recuperating apparatus (2) has two – six chambers that work sequentially. Each chamber has heating elements, for example, small refractory ceramic bolls that are heated within 3 – 10 minutes by the burned syngas flame produced by the above mentioned syngas from the first flux. After this, hot burning gases go to the turbo-generator (9) and rotate it together with another portion of the burning syngas coming from the distributor (7).

Water steam from steam produced in generator (10) comes into the heated chamber of the heating-recuperating apparatus (2). Heating elements only require a few minutes to transfer their heat to water steam overheating it up to 2050⁰C. Then, overheated steam is mixed with the above mentioned syngas from the second flux and this gas mixture is blown to reactor (3). This blowing gas mixture provides 5atm – 10atm pressure and a temperature of 1750⁰C – 1850⁰C at the entrance point of the reactor (a gas mixture input point), which is near the top of the glassy slag melted layer of the reactor (3). The described process is repeated in the next chamber of the heating-recuperating apparatus (2), and this apparatus can have two or more chambers.

Process quality control or productivity optimization of the ISP is provided varying pressure or volume of the blown in said reactor water steam in the range of 5atm– 10atm. Production

capacity of the ISP-unit and its reactor can be increased, for example, by two times when gas pressure is raised from 5atm to 10atm. It means that by raising gas pressure we can increase production capacity, for example from 100,000tn/year to 200,000tn/year, if the used apparatuses and reactor are designed for maximum achievable production capacity.

Water content of MSW or a carbon content material mixture is evaporated in reactor (3). This steam is joined with another portion of steam, which is blown in the same reactor (3). The total amount of steam goes together with syngas consequently into a cyclone (4), a scrubber (5), and a cooler and filter (13). All condensed water is cleaned of inorganic and tar micro-particles and 52% – 60% of this water is further cleaned in the filter apparatus (14) and comes to the steam generator (10) in order to feed the heating-recuperation system and consequently supports the thermo-chemical processes of reactor (3).

An excess of hot water is directed to greenhouse (11) and heats the ISP-unit-plant and buildings and surrounding district houses and businesses during winter or it can be poured off into a canalization system in summer-time. It shall be noted that the invented ISP reuses 85%– 95% of technical water, which significantly increases the energy efficiency of the ISP-unit.

There are three cooler and filter apparatuses (12), (13), and (14). Apparatus (12) serves the reactor (3) and heater (2). It is cooling systems where water is continuously circulated using certain pumps. Another water cycle is working to clean exhausted syngas in scrubber (5). This ‘scrubber’ water is cooled and filtrated in an apparatus (13).

3% – 5% of the taken from said reactor dry gas mixture is comprised of a methane, ethylene, chlorine, sulfur, and fluorine gas mixture, which is separated and extracted in a multi-step catalytic and membrane chemical separator (6) and additional apparatuses that are not shown on Figure 1. These gases are transformed into useful and consumable chemical products. From each 1000kg of MSW the ISP-unit produces 6kg – 12kg of useful chemical materials and products. Finally exhaust gas volume is insignificant and this gas is environmentally clean.

From the bottom of the reactor (3) the melted metal alloy is moved to casting forms to be either sent out for additional metallurgical treatment and separation or the melted alloy is cast onsite and formed into consumable goods, such as surface road lids and grids for other canalization systems or fences.

Above the melted metal output of the reactor (3) is an output hole for multi-component glassy melted slag, which does not have carbon inclusions, such as is found in ashes after incineration. Therefore, hardened glass is ground and milled for lump and powder additives used in building and road/pavement concrete.

It has to be noted that industrial use of these products does not result in “second hand” waste, air pollution or hygienic hazards, which makes the work of each ISP-unit eco-benign. Technological operation of the ISP-unit uses its own water resources and electrical energy and does not consume outside water, electric or thermal power or fossil fuel. Without the use of outside fossil fuel and water, the ISP-unit can continuously treat and utilize MSW and other

carbon content organic-inorganic mixtures. The ISP-unit renews energy, producing a synthetic gas (syngas) within the ISP-unit and its reactor (3).

The thermo-chemical transformation occurred using the returned syngas and water steam mixture which is overheated to $1750^{\circ}\text{C} - 2050^{\circ}\text{C}$. These provide within the reactor (3) an 'oxygen starvation' or reducing atmosphere (lack of oxygen content and without flame) thermo-chemical processes that results in complete chemical decomposition of all loaded organic content materials and melting of all mineral and metal ingredients. It occurs in the major reaction zone of the thermo-chemical reactor at $1600^{\circ}\text{C} - 1850^{\circ}\text{C}$. All of these result in complete thermal decomposition of organics and inorganic waste ingredients, including hazards.

ISP also comprise of a return to the said reactor of solid mineral particles or carbon content particles or tar or dust particles precipitated during syngas and steam cleaning and filtration processes and said particles are added to the mass of the loading raw materials.

Gasification processes occurring in said reactor result in an emitted gas mixture, which substantially comprises of syngas and water steam and do not result in carbon dioxide and nitrogen ballast gases; and said emitting gas mixture is taken within a top zone of the reactor and gone out at a temperature of $130^{\circ}\text{C} - 180^{\circ}\text{C}$, which facilitates a decrease of the amount of the condensed tar and mineral impurity particles in the produced and consequently cooled syngas and steam mixture to make easier or simplify following filtration and separation processes of said gas mixture

To thermo-chemically treat each 1000 kg of MSW, we blow into reactor (3) a gas mixture comprised of 150kg – 250kg of returned syngas and 280kg – 400kg of the overheated water steam. There are no burning or flammable reactions within the reactor (3). Thus, the excess water steam and syngas mixture at 1750⁰C – 1850⁰C within reactor (3) are providing equilibrium chemical reactions that decompose all organic ingredients comprising the raw material and transform carbon, oxygen, and hydrogen content materials into a final gas composition of 93% – 97% synthetic gas or syngas.

The physical-chemical processing of said 1000kg MSW or material mixture results in 650kg – 760kg of dried syngas and 520kg – 620kg of water steam. The produced, dried and cleaned syngas is divided into four parts and simultaneously used for four different purposes:

- 1) 25% – 29% is blown in the thermo-chemical reactor as the major reactant agent;
- 2) 26% – 31% is pumped into the heating-recuperating subsystem (2) to be burning fuel to heat a mixture of the water steam and the first portion of syngas;
- 3) 35% – 45% is burned in the turbo-generator to produce electric energy used for the needs of the ISP-unit and to supply outside consumers; and
- 4) an insignificant part of syngas is stored or kept from time to time in gasholder (8) to correct current fluctuations in MSW compositions.

280kg – 360kg of water steam, which is evaporated from MSW in the reactor (3) is returned to the heating-recuperating system (2) and then going back to the reactor (3) – see Fig. 1. Gasification and clean or full utilization of each 1000kg of MSW with a potential thermal capability 1600 – 2000kcal/kg-waste requires blowing in said reactor 290kg – 350kg of

overheated water steam and 160kg – 220kg syngas and said organic material gasification processes result in emitted out from said reactor 540kg – 600kg of water steam and 680kg – 740kg of dry syngas and said inorganic material utilization processes totally result in 120kg – 200kg of melted multi-component silicate glass slag and 45kg–70kg of multi-metal alloy that are separated on top and bottom melting layers in the bottom part of the reactor (3).

Discharged and hardened silicate glass slag can be ground into lumps or granules or milled into sand that is eco-benign and be used as a filling material or additive for building or road/pavement concrete. The melted alloy is discharged from reactor (3) into casting forms where it is hardened into road lids and grids or fences or other useful goods.

Within said reactor all thermo-chemical processes do not have conditions for production of dioxin or hazardous or carcinogenic gases. Therefore a work of the ISP-unit does not result in an emission of said gases into natural air-atmosphere.

The ISP innovatively combines following components:

1) A system of the innovatively linked and interrelated chemical engineering processes providing energy generation and full utilization of MSW or carbon content solid or viscous or liquid fossil, agricultural or industrial materials or products or a mixture of them;

2) Thermo-chemical transformation of the organic part of MSW or other carbon content mixtures into syngas achieved in the reactor at maximum temperatures 1750°C – 1850°C , and said thermo-chemical transformations are provided without flammable processes in an air-oxygen-free atmosphere, contenting overheated water steam;

3) Entire energy renewal and full utilization of MSW or carbon content mixtures results in complete self-procurement and autonomy (self-reliance) of the ISP by electric power, thermal energy, and technical water;

4) Entire energy renewal and full utilization of MSW or carbon content mixtures results in onsite industrial production (manufacturing) of following six types of useful and salable materials and products:

a) electric energy or gas fuel;

b) hygienically inert metal alloy and goods; and

c) hygienically inert and carbon or ash inclusion-free glassy slag grinding and milling in building or road materials or additives for concrete; d) chemical materials; e) green mass; and f) hot water;

5) Decomposition into elements, dissolution, and vitrification of asbestos, chemical and bio-hazard materials and products and heavy or hazardous metals in a melted glassy multi-component slag or melted multi-component metal alloy;

6) Environmental clean-up of substantial areas of the town or city and there are no air pollution, ash production or ash or waste dumps and no long-distance waste transportation.

Gasification processes occurring in said reactor result in an substantially decreased amount or volume of the emitted gas mixture, which does not content carbon dioxide, nitrogen ballast, and a group of nitrogen oxide gases substantially comprising of syngas and water steam. The emitted gas mixture is taken within a top zone of the reactor and gone out at a temperature of $130^{\circ}\text{C} - 180^{\circ}\text{C}$, which facilitates a decrease of the amount of tar and mineral impurity particles

in the produced and consequently cooled syngas and steam mixture. These make easier or simplify following filtration and separation processes of said gas mixture.

Thus, the ISP continuously provides energy renewal or organic material gasification processes enabling inorganic material utilization processes comprising of following processes:

1) transformation of silicate-calcium content inorganic materials into melted and carbon-particles-free multi-component glassy slag and extraction of non-metal elements into said slag,

2) recycle and transformation of metal content materials into melted multi-metal alloy,

3) decomposition into elements of asbestos, chemical and bio-hazardous materials and products and deposition of said elements into a melted glassy slag,

4) transformation or vitrification of a light metal or a light hazardous metal or a light metal product into a melted glassy slag or a melted multi-component metal alloy,

5) transformation of a metal or a iron or a heavy metal or a mercury or a hazardous heavy metal or a heavy metal product into a melted multi-component metal alloy,

6) ISP-unit does not use outside or external fossil fuel and produce ash or secondhand solid or viscous or liquid waste,

7) return to the top entrance of said reactor of solid mineral particles and dust coming from syngas and water steam cleaning and filtration subsystems of the ISP,

8) return to the high temperature zone of said reactor of tar and carbon content dust coming from syngas and water steam cleaning and filtration subsystems of the ISP.

9) electric energy supply of external consumers or electric energy transmission and distribution or T&D systems playing a role of “reliability must-run” or local RMR electricity generation stations;

- 10) transformation of syngas into methanol or gasoline fuel,
- 11) use of syngas for direct energy generation in thermal elements or electrical generators of autonomous electric energy generation systems,
- 12) direct use of syngas as gas fuel for diesel or conventional engines of vehicles,
- 13) extraction from exhausted gases of chlorine, fluorine, and sulfur elements and their transformation into useful chemical raw materials,
- 14) grinding and milling of multi-component glassy slag to produce useful building and road materials and concrete additives,
- 15) metal alloy casting to produce useful metal goods,
- 16) reuse of carbon dioxide gas coming from electric turbo-generator in an affiliated greenhouse, which results in green-mass production and minimization of air pollution,
- 17) recycling and reuse of water evaporated from said MSW or organic-inorganic material mixture for all technological needs of ISP, which saves natural water,
- 18) supplying an affiliated greenhouse and nearby homes or buildings or commercial or industrial customers with hot recycled water,
- 19) extraction from exhaust gases chlorine, fluorine, and sulfur elements and their transformation into useful chemical raw materials.

ISP provides:

- 1) gasification into synthetic gas or syngas and water steam gas mixture of the organic part of the raw material or MSW mixture,

2) transformation of silicate and calcium content inorganic materials and mostly light elements including hazard elements and materials into melted, vitrified and carbon-particles-free multi-component glassy slag, which is hygienically inert,

3) recycle and transformation of metal and heavy element content materials including hazard metals into hygienically inert multi-metal melted alloy, and

4) ISP does not produce ash or secondhand waste and therefore require no dumping repositories and does not provide an emission into air-atmosphere of dioxin or nitrogen multi-oxides or hazardous or carcinogenic gases; no emission into air-atmosphere of carbon dioxide and nitrogen oxide gases.

The ISP unit needs a relatively small footprint (about three hectares) and its work does not result in any air pollution and no ash so no landfill is required. Therefore the ISP plant can be located within or close to any town or city district, which significantly decreases waste transportation expenses and the associated air pollution and traffic problems.

The ISP can locate within an urban residential or a commercial zone or an industrial or agricultural area generating energy and utilizing all types of unsorted organic-inorganic waste and making a substantial area of said zone waste-free, air-pollution-free and self-reliant for electricity and thermal-energy resulting in the clean and eco-friendly area of said zone.

Energy renewing and gasification processes

To realize the above listed composition of all simultaneously occurring thermo-chemical and chemical engineering processes, one average kilogram of said unsorted urban or municipal solid waste (MSW) or carbon content or organic-inorganic material mixture has the potential energy capability of more than 1100kcal.

If the ISP treats an organic-inorganic material with a potential energy capability more than 1100kcal/kg, this ISP can support or facilitate an operation of one additional ISP or a set of the separately located ISP or thermo-chemical or chemical reactors or kilns or furnaces or ovens that treat organic materials or organic-inorganic materials or inorganic materials or ores or schist or minerals that have a potential energy capability less than 1100kcal/kg.

Some well-known energy generation techniques use to use two or more stages that can include burning or enrichment of the produced in incinerator low-calorie gases to boil water and heat water steam. Only after this, produced water steam is used in the steam-turbo-generator to produce electric energy. This is a multi-stage electric energy generation processes.

Thermo-chemical processes in the ISP reactor directly (one-stage process) result in high calorie content syngas, which is directly used in electrical turbo-generator or for chemical engineering conversion into methanol and gasoline fuel. Syngas can be also used for energy generation in thermal elements or electrical generators. Another application of syngas is gas fuel, which is suitable for diesel or conventional engines of vehicles.

Said thermo-chemical processes are accomplished within said reactor without flame and in an air-free or oxygen-free and nitrogen-ballast-free atmosphere with support and participation of water steam and syngas atmosphere, which is determined as a reducing atmosphere.

In the range of about 400⁰C – 800⁰C organic components of MSW are decomposed into carbon and other elements. The gasification reactions are provided in reduction atmosphere, i.e., without oxygen and with excess of water steam. There are organic dissociation and synthesis, including a reaction, which occurs at 1200⁰C – 1700⁰C, $C + H_2O \rightarrow CO + H_2$. Most carbon content materials and MSW include oxygen elements. Therefore there also take place additional reactions, such as $C + 1/2O_2 \leftrightarrow CO$.

Said system of chemical engineering processes produces dry gas mixture, which on 94% – 96% (volume percentage) is synthetic gas (syngas) composing of 47.5% – 48.5% hydrogen gas, H_2 and 46.5% – 47.5% carbon monoxide gas, CO , and said syngas has the potential energy capability of 3600 – 4000kcal/kg-syngas.

The unique advantage of the introduced invention is positive energy balance of the ISP. Outside fossil fuel gas, electric energy, and running water sources are used only for one day-long startup period. Meanwhile during full operation, the ISP continuously self-supplies and supplies to the outside customers by commercially significant amounts of electrical energy and hot water.

When the ISP regularly treats 1000kg MSW or carbon content material mixture or coal, the ISP will produce 600kg – 1500kg of syngas. MSW can be collected from different town or city

districts that have different average carbon organic and water contents and consequently need different amounts/volumes of blowing into reactor (3) with overheated syngas and water steam.

For MSW with potential thermal capability 1600kcal/kg – 2000kcal/kg, said thermo-chemical processes within said reactor are resulted in syngas production, and syngas is used in following proportions: 27% – 31% of the produced syngas is returned back and blown in said thermo-chemical reactor as the reactant; 26% – 30% of said syngas is pumped into the heating-recuperating subsystem where it works as a burning fuel to heat water steam; 14% – 17% of said syngas is used in the electric turbo-generator to supply electric energy for all ISP; 26% – 30% of said syngas is used in the electric turbo-generator to supply electric energy to external users or consumers; and an insignificant part of the produced syngas is kept or stored from times to times in a gasholder to correct current fluctuations in MSW compositions.

Gasifying 1000kg of MSW or carbon content or organic-inorganic material mixture with potential energy capability 1100kcal/kg – 4800kcal/kg, said reactor produces 400kg – 1400kg of syngas and said ISP generates 500kW-h – 2,500kW-h electric power.

Wetness and chemical composition of MSW can vary in a broad range. If wetness of municipal waste > 70%, it may be sewage. Amounts of syngas that are blown in the reactor are corresponds with an amount and characteristics of the loaded MSW.

If ISP unit annually treats 95,000tn – 105,000tn of MSW with potential thermal capability of 1600kcal/kg – 1800kcal/kg of MSW fluctuating with the chemical and material compositions,

each hour this ISP unit generates syngas in an amount which is equal to 31,000kW – 33,000kW of potential energy. This power amount is considered as a power input for energy balance calculation on Figure 2.

The sum of the generated energy includes 8,000kW – 9,200kW, which could not be counted in further power balance since this potential energy is returned back and circulated in the ISP system as syngas needed to support the thermo-chemical processes in reactor (3) where useful power generated by ISP is in the range 23,000kW – 24,000kW.

If the ISP annually treats 95,000tn – 105,000tn of MSW with potential thermal capability of 1600kcal/kg – 1800kcal/kg, said chemical engineering processes result in syngas energy production, which is divided on three major parts:

- 1) 13% – 15% energy is spent for heating losses;
- 2) 25% – 28% energy facilitates thermo-chemical processes occurred within said reactor; and
- 3) 59% – 61% energy is converted into electric energy, which is divided on two major parts:
 - a) 36% – 40% said total electric energy is spent for self-use of the ISP and
 - b) 60% – 64% said total electric energy is delivered to external consumers or customers.

If MSW treatment capacity of the ISP is 95,000tn – 105,000tn MSW, ISP generates to 23,000 – 24,000kW energy per hour and this energy is used for following four purposes:

- 1) Heat losses are equal to 4200kW – 4800kW or 18% – 20%;
- 2) Energy losses associated with conversion of the burned syngas into electric energy within a turbo-generator are equal to 11000kW – 11800kW or 48% – 49%;

3) To support continuous work of all apparatuses and systems of the ISP unit, there are used onsite 2700kW – 3100kW or 11.5% – 13.0%;

4) External customers receive 4,600kW– 4,900kW or 20% –25% of electric energy

Syngas can be directly used as a fuel in a diesel engine or a conventional engine or a vehicle or in an autonomous electric energy generator or in a thermal element or further or additional chemical-technological processes can provide direct transformation of said syngas into gasoline or methanol fuel or produce polymer materials or hydrogen..

Thus, 11.5% – 13% of the usable electric energy produced by the ISP is consumed by self needs of the ISP for all fans, ventilators, pumps, electric filters, apparatus motors, control and automatic devices, and lighting and computers 24hours/day. As show by conservative estimation, the ISP annually utilize 95,000tn – 105,000tn of MSW and generate for external consumers or customers electric energy in an amount of 4,600 – 4,900kW per one hour or 40,300,000 – 42,900,000kW per calendar year, which is a perfect energy efficiency parameter of the ISP. If a part of syngas is transformed into electric energy in order to only satisfy self-needs of the ISP, the rest of the produced syngas can be transformed into methanol or gasoline fuel. It should be noted that production cost of ISP products obviously does not content MSW cost or fossil fuel cost, which makes wholesale price of the generated electricity or syngas fuel or methanol or gasoline fuel very compatible.

Organic material gasification comprises of following processes:

- 1) gasifying 1000kg of MSW or carbon content or organic-inorganic material mixture with potential energy capability 1100kcal/kg – 4800kcal/kg, said reactor produces 400kg – 1400kg of syngas, and said ISP generates 500kW-h – 2,500kW-h electric power,
- 2) the first part of the produced syngas is used as a burnt fuel overheating water steam in a heating-recuperating subsystem,
- 3) the second part of the produced syngas is returned back and used in said reactor as a chemical reagent for all thermo-chemical processes providing within said reactor,
- 4) the third part of the produced syngas is directly converted in electric energy by an electric turbo-generator of the said ISP,
- 5) blown in said reactor overheated water steam and syngas mixture is heated in the heating-recuperating subsystem of the ISP provides all needed energy for all thermo-chemical processes taking place within said reactor,
- 6) self-generation of all energy needed for continuous and simultaneous operation of the said TCM system excludes a use of external sources of electric power and fossil fuel,
- 7) said thermo-chemical processes within said reactor occur without flame and in an air- and oxygen free environment of said syngas and said water steam or reducing atmosphere,
- 8) process quality control or productivity optimization is provided varying pressure or volume of the blown in said reactor water steam in the range of 5atm – 10atm,
- 9) the water steam, which is emitted from said reactor, is then condensed and boiled and heated in a steam generator of the said ISP, then overheated in a heating-recuperating subsystem of the said ISP, and then blown in said reactor at 1750⁰C – 2050⁰C temperatures,
- 10) thermo-chemical processes, taking place within said reactor occur at maximum temperature of 1750⁰C – 1850⁰C,

There is no emission from said reactor into outside atmosphere of nitrogen ballast gas or dioxin or hazardous or carcinogenic or carbon dioxide or nitrogen oxide gases. ISP regenerates 93% – 97% renewable energy of the gasifying raw material or MSW and an efficiency of the use of the generated energy by said system of the chemical engineering processes is 83% – 87%. Therefore this invention is an extremely important achievement for energy renewal of organic-inorganic mixtures to solve energy harnessing global problems.

ISP provides syngas combustion for electricity generation and water steam overheating processes. These syngas combustion processes generate dust-free, nitrogen-oxides-free, nitrogen ballast-free, and unpolluted gas emission, comprising of substantially pure carbon dioxide and water steam mixture, which therefore is substantially in whole or almost completely absorbed by a green mass growing in an greenhouse. These result in both green mass production and an substantial elimination of the carbon dioxide emission in an outside atmosphere.

Green mass grows in a vertical and fully mechanized and automatically controlled multi-level greenhouse, which results in both green mass industrial production and practical elimination of the carbon dioxide emission in an open atmosphere.

Meanwhile, working now power units or electricity generation stations, that combust coal or oil or bio-mass or natural gas, emit gas mixtures that are not suitable for direct green-mass growing since they content nitrogen oxides and hazardous gases. Therefore working now combustion systems emit in atmosphere 30–50x more CO_2 than ISP does.

EXAMPLES

Example 1

The ISP unit annually utilizes 100,000 tons MSW, which is equal to ~1% of New York City's MSW. The ISP annually uses ~ 9200m³ of water to compensate for losses of technical water, plant territory and MSW collector cleaning, and personnel hygienic needs. ~ 1450m³ of water daily circulates within the major reactor cooling system and other technological subsystems of the ISP. No outside fuel or electricity is used. This ISP annually produces or facilitates:

(i) Syngas with thermal capacity of 3,600kcal/kg, which is comprised of hydrogen, H_2 (~48%) and carbon monoxide, CO (~ 47%) are partly returned back for other technological purposes within the ISP. Another part of syngas is used for the rotation of the turbo-generator to produce electrical energy, which is partly used for the same ISP's purposes while the balance can be sold to local customers in an amount of ~ 41,500,000 kW-hours. Alternatively, a part of the produced syngas can be transformed into methanol and/or gasoline fuel;

(ii) Metal recycling process comprised of extraction and melting of iron and other metal content alloys and cast metal goods from them in the total amount of ~5,600 tons;

(iii) ~ 16,500 tons of hardened multi-component glass-like slag (without carbon inclusions) which will be ground and/or milled for filling additives in building and road/pavement materials and concrete;

(iv) Green mass produced in a multi-floor greenhouse utilizing carbon dioxide, CO_2 and water steam;

(v) ~ 90 tons of chemical materials separated by the chemical separator.

Example 2

The treated carbon content mixture, for example, coal, has an energy capability of 4800kcal/kg. This allows production of 1.4kg of syngas from 1.0kg of the treated carbon content mixture, if a certain amount of outside water is used and converted with water steam. If such ISP has annual production capacity 100,000tn, it annually produces for outside customers >100million kW-h.

Example 3

Thermo-chemical reactor of the ISP annually treats 100,000tn MSW with the following average characteristics of the treated MSW: a) wetness ~ 35%; and b) carbon content ~ 21%; and c) potential thermal capability 1780kcal/kg-waste. To treat each 1000kg of MSW, the ISP reactor requires and consumes 320kg overheated steam and 190kg heated syngas that is produced by and returned back to the same reactor. Thermo-chemical gasification of 1000kg of MSW in one reactor of one ISP unit results in 570kg water steam, 710kg of dried syngas, and 200kg of melted slag and metal alloy. As one can calculate, if 320kg water steam is returned back into the

ISP reactor for the next cycle of the thermo-chemical process, 250kg water steam is directed through other apparatuses to the greenhouse of the ISP and to heat other outside industrial shops and residences or be poured into a canalization system.

Example 4

The following are average characteristics of the treated MSW: a) energy capability ~ 1780kcal/kg-waste; b) wetness ~ 35%; and c) carbon content ~ 21%. Treating 1,000 ‘average’ kilograms of MSW, the ISP produces 650kg syngas with thermal capability of 3600kcal/kg. This 650kg of syngas is divided in the following three major and one additional (fourth) flux:

- 1) 190kg of syngas is heated in heating/recuperating aggregate and returned back to the thermo-chemical reactor to support the required thermo-chemical processes;
- 2) 180kg of syngas is burned in the heating/recuperating system to overheat the water steam and syngas mixture before they are blown into the thermo-chemical reactor;
- 3) 280kg of syngas is burned in the turbo-generator to produce electricity while 36% of the electricity is used for the ISP’s needs;
- 4) additionally, 0.005% – 0.01% of the produced syngas is stored in gasholder.

Example 5

Major technical characteristics of the annual work of one ISP unit

#	Technical characteristics	Value
1	Average thermal capacity of the solid wastes for the urban garbage, kcal/kg	1780
2	Minimum time-period of non-stop work (24h, 7d/w) without fixtures, years	15
3	Required size of used land in meters	300x100

4	Production capacity of the ISP to utilize unsorted MSW, in tons	100,000
5	Energy output:	
	a) Electric energy produced by turbo-generator, (i) total, million kW-h:	67.0
	(ii) for outside use, million kW-h:	41.5
	b) Instead of electricity, syngas can be converted either in: (i) gasoline, tons	1,550
	or (ii) methanol, tons	3,000
6	Production of concrete filling materials for road/pavement construction, tons	16,500
7	Production of alloys for cast of metal goods, incl. sewage lids and grids, tons	5,600

Example 6

Comparison of one ISP working unit and an incinerator technique is provided for the utilization of MSW comprised of ~ 35% wetness and ~ 23% inorganic materials and having thermal capacity of ~ 1780kcal/kg.

#	Characteristics	ISP-unit	Incinerator
1	Production capacity	275t/day (100,000t/y)	275t/day (100,000t/y)
2	Maximum temperature of the processing	1750 ⁰ C – 1850 ⁰ C	2000 ⁰ C
3	Regime of operation	Continuous	Continuous
4	Needed land		
	a) Facility footprint	3 hectares	6 hectares
	b) dump repository	None	0.4 hectare/year
5	Consumption of outside resources		
	a) electricity	None	20kW-hr/tn-waste
	b) fossil fuel	None	200kg/tn-waste
	c) mineral additives	None	Lime
6	Air pollution, including carbon dioxide	Insignificant	~150tn/day
7	Ash or other secondhand wastes and their transportation to dump repositories	None	~250kg/tn-waste Significant expenses

8	Waste transportation to the unit	Within a district	Long distance
9	Waste sorting and reuse	None	Significant expenses
10	Annual production of salable products		
	a) renewable electrical energy	67.0 mln kW-h	None
	b) electric power for outside use	41.5 mln kW-h	None
	c) casting metal goods from alloys	5,600tn	None
	d) building materials	16,500tn	None
	e) chemical products	90tn	None
	f) green mass utilizing CO_2	Variable amount	Possible
11	Annual operation profit	\$10MM/year-profit	Municipal budget annually pays \$...MM
12	Capital investment \$/tn-MSW	~\$270/tn-year	~\$800/tn-year

It is to be understood that while the invention has been described and illustrated in detail, the above-described embodiments and examples are simply illustrative of the principles of the invention and the forms that the invention can take, and not a definition of the invention. It is to be understood also that various other modifications and changes may be devised by those skilled in the art which will embody the principles of the invention and fall within the spirit and scope thereof. It is not desired to limit the invention to the exact construction and operation shown and described. The spirit and scope of this invention are limited only by the spirit and scope of the following claims.

CLAIMS

1. A system of the interrelated and mutually coordinated chemical engineering processes that continuously and simultaneously gasify and utilize of an organic or carbon element content raw material or bio-hazardous waste or an organic-inorganic material or municipal solid waste (MSW) and completely or entirely decompose and transform said raw material, synthesize synthetic gas (syngas) and water steam gas mixture, and melt inorganic materials that are made further treatment and correspondingly processed into following consumable and fully marketable materials or products: syngas fuel, electricity, methanol or gasoline, chemical materials, glassy slag and concrete/road filling materials, multi-metal alloy and cast metal goods, greenhouse made green mass, and hot water; said system of chemical engineering processes does not need or use fossil fuel, electric power, mineral additives, technological water, and oxygen supplied from outside or external sources; and said system of chemical engineering processes excludes an emission to outside atmosphere of nitrogen oxide gases, carcinogenic or hazardous gases, and air pollutant macro- and micro-particles, excludes production of ash or secondhand waste, and makes unsubstantial a carbon dioxide emission.

2. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein said system of chemical engineering processes produces dry gas mixture, which on 94% – 96% (volume percentage) is synthetic gas (syngas) composing of 47.5% – 48.5% hydrogen gas, H_2 and 46.5% – 47.5% carbon monoxide gas, CO , and said syngas has the potential energy capability of 3600 – 4000kcal/kg-syngas.

3. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein said system of the processes regenerates 93% – 97% renewable energy of the gasifying raw material or MSW and an efficiency of the use of the generated energy by said system of the chemical engineering processes is 83% – 87%.

4. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein in order to self-generate all electric and thermal energy needed for continuous and simultaneous operation of the said system of the processes, an average one kilogram of the treated or processed said raw material or MSW or sludge or coal or turf or schist has a potential energy capability more than 1100kcal/kg.

5. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein the said raw material has a potential energy capability more than 1100kcal/kg and said system of the processes supports or facilitates an operation of the similar technological system or a set of the separately located technological systems or thermo-chemical or chemical reactors or kilns or furnaces or ovens that treat organic-inorganic materials or only inorganic materials or ores or minerals.

6. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein a substantial part of the thermo-chemical and chemical engineering processes is provided in a vertical thermo-chemical reactor at the maximum temperature range of 1750⁰C– 1850⁰C, said processes inside said reactor occur without flame, with lack of air and oxygen but in a syngas and water steam reducing atmosphere, and said processes exclude an emission of nitrogen ballast, nitrogen oxides, and hazardous and carcinogenic gases.

7. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein the first part of the produced syngas is used as a burning fuel to overheat water steam in a heating-recuperating subsystem for further delivery of said overheated steam into said thermo-chemical reactor, the second part of the produced syngas is returned back to said reactor and used in said reactor as a chemical reagent to facilitate all thermo-chemical processes occurring within said reactor, and the third part of the produced syngas is directly converted into electric power.

8. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein process or productivity control or optimization of the thermo-chemical processes occurring inside said reactor are provided using variations in quantity or volume or pressure of the water steam blown in the reactor at 5atm – 10atm and

1750⁰C – 2050⁰C temperatures, and said process or productivity control is made without an inertia delay in modes or regimes of the processes occurring within said reactor.

9. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein gasifying 1000kg of the said raw material with potential energy capability 1100kcal/kg – 4800kcal/kg, said system of the processes produces 400kg – 1400kg of syngas, which generates 500kW-h – 2,500kW-h of electricity.

10. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein syngas combustion for electricity generation and water steam overheating processes generates dust-free, nitrogen-oxides-free, nitrogen ballast-free, and unpolluted gas emission, comprising of substantially pure carbon dioxide and water steam mixture, which therefore is substantially in whole absorbed by a green mass growing in an greenhouse, resulting in both green mass production and an substantial elimination of the carbon dioxide emission in an outside atmosphere.

11. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein generated electricity is directly supplied to external consumers or an electric energy transmission and distribution (T&D) system, which plays a role of “reliability must-run” (RMR) or local electricity generation stations.

12. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein said syngas is directly used as a fuel in a diesel engine or a conventional engine or a vehicle or in an autonomous electric energy generator or in a thermal element or additional chemical-technological processes provide direct transformation of said syngas into gasoline or methanol fuel or to produce polymer materials or hydrogen.

13. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein said gasification processes occurring in said reactor result in an substantially decreased amount or volume of the emitted gas mixture, which does not content carbon dioxide, nitrogen ballast, and a group of nitrogen oxide gases and substantially comprises of syngas and water steam; and said emitting gas mixture is taken within a top zone of the reactor and gone out at a temperature of $130^{\circ}\text{C} - 180^{\circ}\text{C}$, which facilitates a decrease of the amount of tar and mineral impurity particles in the produced and consequently cooled syngas and steam mixture to make easier or simplify following filtration and separation processes of said gas mixture.

14. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein a part of the said chemical engineering processes provides an extraction from the emitted gas mixture of chlorine, fluorine, and sulfur or volatile chemical elements to transform them into useful chemical materials, and said chemical

engineering processes does not result in hazardous or carcinogenic or carbon dioxide or nitrogen oxide or nitrogen multi-oxide gases or nitrogen ballast gas or air pollutants.

15. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein thermo-chemical processes occurring inside said reactor decompose an inorganic part of the raw materials resulting in melting and dissolution and transformation or vitrification of hazardous or inert or light chemical elements or silicate materials in multi-component glassy slag, which is from time to time poured outside of the reactor, and said hardened glassy slag is hygienically inert and does not have carbon or individual material or ash or solid particle inclusions, and said hardened slag is suitable to produce building or road materials or concrete filling materials.

16. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein thermo-chemical processes occurring inside said reactor decompose an inorganic part of the raw materials resulting in melting and dissolution and transformation or vitrification of hazardous or inert or heavy chemical elements or heavy metals in multi-metal alloy, which for time to time is poured outside of the reactor, and said hardened alloy is hygienically inert and does not have carbon or certain metal or ash or solid particle inclusions, and said alloy is suitable to cast metal goods or be used for further metallurgical treatment.

17. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein the system of the processes is located in an urban residential or commercial zone or an industrial or agricultural area and said system of the processes generates electric energy and utilizes all types of unsorted organic-inorganic waste, making a substantial area of said zone clean, eco-friendly, waste-free, air-pollution-free and self-reliant for electricity, thermal-energy, and building/road material and simple metal goods.

18. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 1, wherein sorted or unsorted MSW has 30% – 37% wetness, 17% – 25% inorganic material content, and a potential thermal capability 1600 – 2000kcal/kg, and said gasification and utilization of 1000kg MSW require blowing in said reactor 300kg – 340kg of overheated water steam and returned back 170kg – 210kg syngas and said reactor produces 550kg – 590kg water steam, 690kg – 730kg syngas, and 170kg – 250kg of melted glassy slag and multi-metal alloy.

19. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 18, wherein the system of the processes produces syngas and uses it for five purposes in following proportions: 27% – 31% syngas is returned back into said thermo-chemical reactor as the chemical reagent; 26% – 30% syngas works as a burning fuel in the heating-recuperating subsystem to overheat water steam; 14% – 17% syngas generates electricity for an operation of the said system of the processes; 26% – 30% syngas

generates electricity to supply external users or independent consumers; and an unsubstantial part of said syngas is kept or stored in a gasholder to correct current fluctuations in MSW compositions or to control the processes of the said system of the processes.

20. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 18, wherein 12% – 15% totally produced syngas energy is lost as heating dissipation, 25% – 28% syngas energy is returned back to said reactor and used to enable the thermo-chemical processes that occur within said reactor; and 59% – 61% syngas energy is converted into electric power while 36% – 40% of the totally generated electricity is used internally by the said system of the processes and 60% – 64% of the totally generated electricity is delivered or supplied to external or outside consumers or customers.

21. A system of the interrelated and mutually coordinated chemical engineering processes in accordance with claim 18, wherein said system of processes annually gasifying and utilizing 95,000tn – 105,000tn of MSW supplies external consumers or customers of electric power in an amount of 4,600 – 4,900kW per one hour or 40,300,000 – 42,900,000kW per calendar year.

ABSTRACT OF THE DISCLOSURE

A system of the interrelated chemical engineering processes that continuously and simultaneously gasify and utilize of an organic-inorganic raw material or municipal solid waste (MSW) and completely or entirely decompose and transform said raw material, synthesize synthetic gas (syngas) and water steam gas mixture, and melt inorganic materials that are made further treatment and correspondingly processed into following consumable and fully marketable materials or products: syngas fuel, electricity, methanol or gasoline, chemical materials, glassy slag and concrete/road filling materials, multi-metal alloy and cast metal goods, greenhouse made green mass, and hot water; said system of chemical engineering processes does not need or use fossil fuel and electric power supplied from external sources; and said system of processes excludes an emission of nitrogen oxide, carcinogenic, and hazardous gases, and air pollutant particles, excludes production of ash or secondhand waste, and makes unsubstantial a carbon dioxide emission.

ENERGY BALANCE (kW)

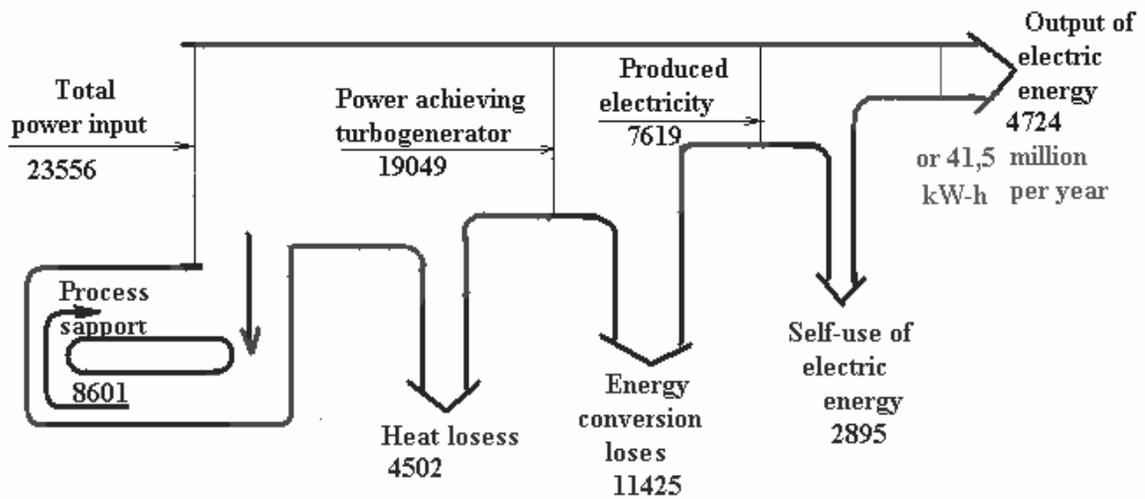


Figure 2.